

SOLID MATERIAL BLADE SELECTION CHART				
MATERIAL DIAMETER	BLADE DIAMETER mm			
	300	315	350	400
10 mm	280	280	280	300
20 mm	160	160	200	240
30 mm	140	140	160	200
40 mm	120	120	140	140
50 mm	80	80	100	120
>60 mm	-	-	80	100

HOLLOW TUBE BLADE SELECTION CHART					
MATERIAL OUTSIDE DIAMETER	WALL THICKNESS	BLADE DIAMETER mm			
		300	315	350	400
20 mm	3	180	180	220	240
	2	240	240	280	340
	1	300	320	350	400
40 mm	4	140	140	160	180
	3	160	160	180	200
	2	220	220	260	280
	1	300	320	350	400
50 mm	5	120	140	160	180
	4	140	160	180	200
	3	160	180	200	220
	2	220	220	280	300
	1	300	320	350	400
80 mm	5	140	140	160	160
	4	160	160	180	180
	3	180	200	200	220
	2	200	240	220	240
	1	280	300	320	360
100 mm	5	-	140	120	140
	4	-	160	140	160
	3	-	200	180	180
	2	-	220	200	220
	1	-	300	300	340
120 mm	5	-	-	120	140
	4	-	-	160	160
	3	-	-	180	180
	2	-	-	200	220
	1	-	-	300	340